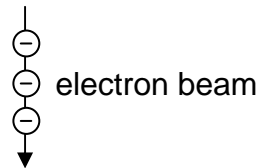


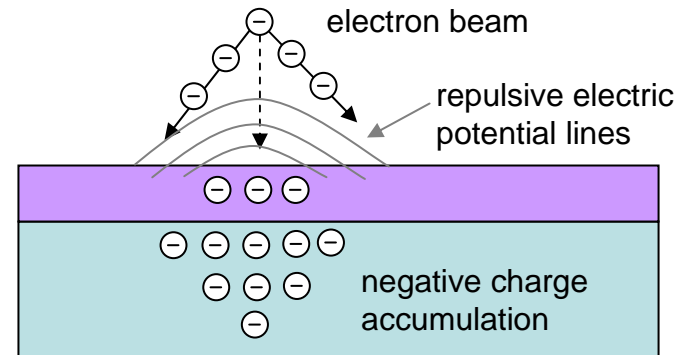
# Anti-Charging Methods

- when electron beam lithography must be performed on insulating substrates (e.g. Quartz, SiC, soda lime, etc.) negative charge buildup can occur on the substrate surface causing beam deflection, and thus pattern distortion

Initial Condition

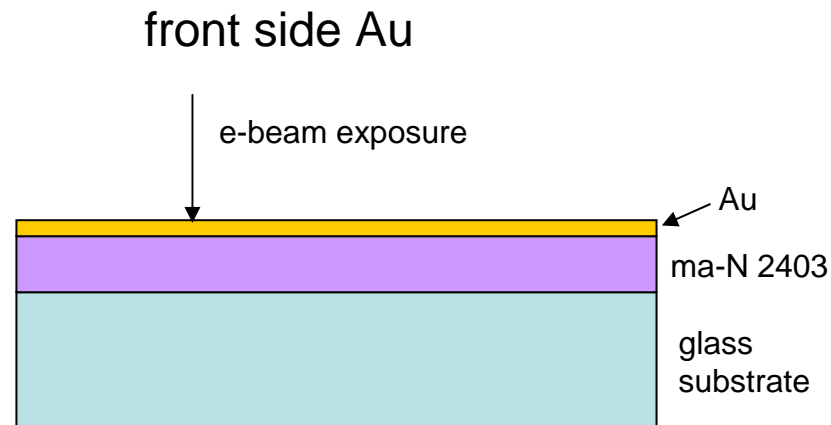


Future Condition



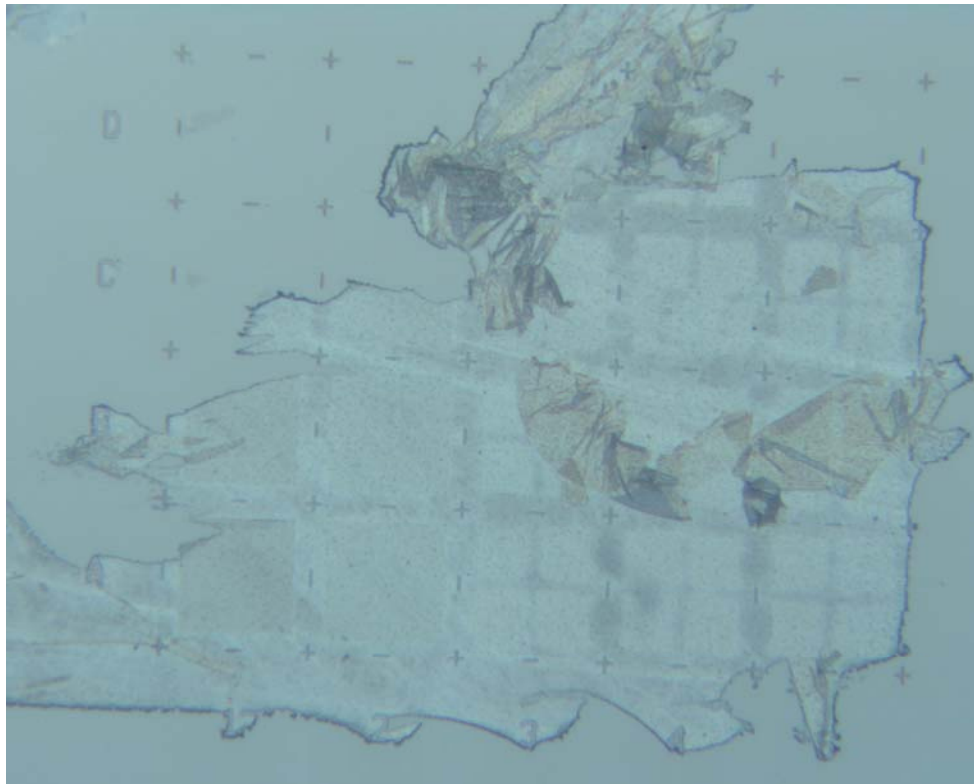
# Au on top of resist

- Au can be coated on top of resist to dissipate charge
  - typically 100Å is sufficient
- Au must be deposited with Filament Evaporation
  - Electron beam evaporation will expose resist
- Au must be stripped with Potassium Iodine prior to resist development
  - has worked well with ZEP520A on glass
  - has not worked well with ma-N 2403 on glass (see next slide)



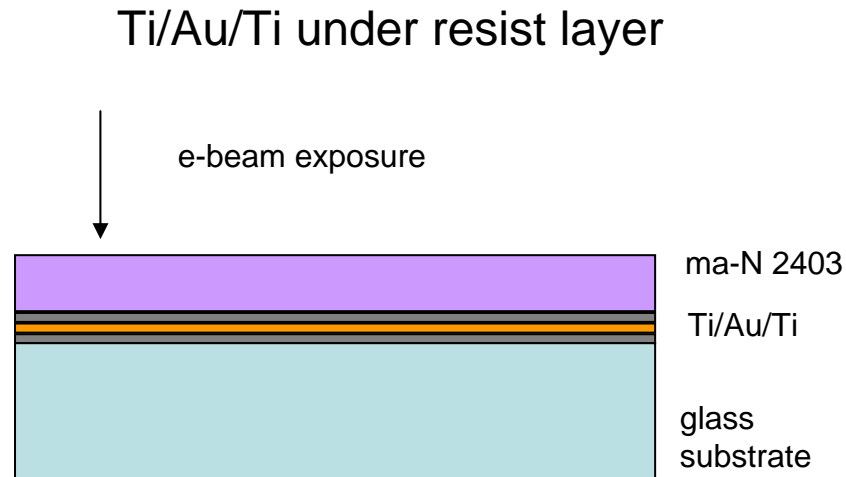
# Au incompatible with ma-N 2403

- Au on top of ma-N 2403 on glass substrates has not worked well



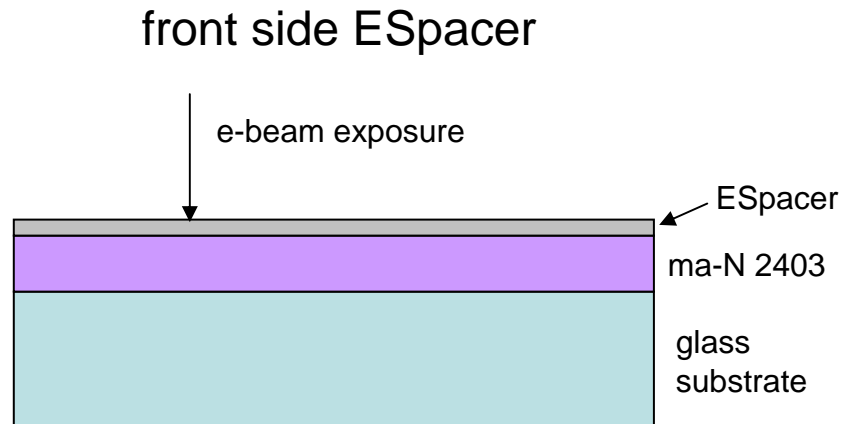
# Ti/Au/Ti under resist layer

- Ti/Au/Ti can be coated underneath resist to dissipate charge
  - typically 20/30/20Å is sufficient
- can use Electron beam evaporation since deposition occurs prior to resist coating
- Ti/Au/Ti must remain after resist development, may not be compatible with process
- Ti can help with resist adhesion issues to quartz



# ESpacer

- ESpacer is spin coatable, no evaporation required
- ESpacer is water soluble
  - compatible with ma-N 2403
- Ebeam exposure must occur shortly after ESpacer application



# Charging causes pattern distortion

**GOOD**  
(no charging)

Ti/Au/Ti under resist  
ESpacer < 1 hour  
front side Au



**BAD**  
(moderate charging)

ESpacer > 24 hours



**BAD**  
(severe charging)

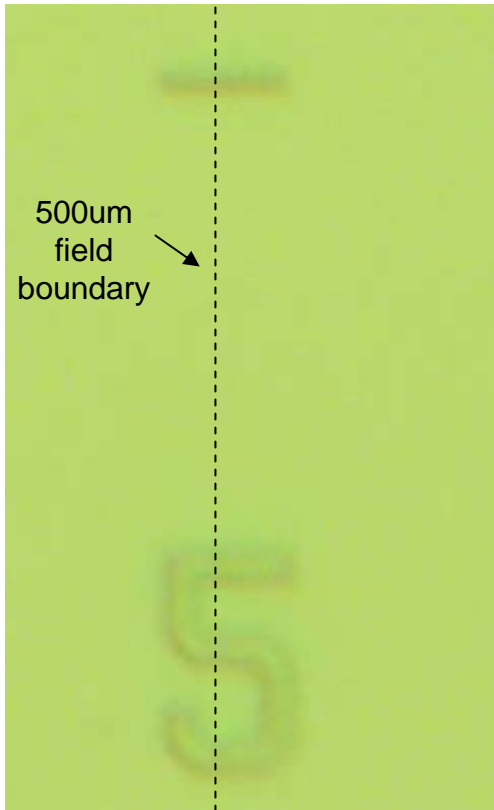
no anti-charging layer



# Charging causes pattern distortion & field stitch error

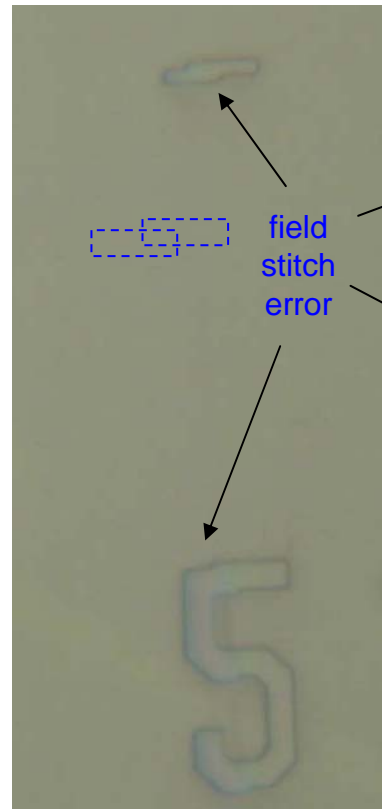
**GOOD**  
(no charging)

Ti/Au/Ti under resist  
ESpacer < 1 hour  
front side Au



**BAD**  
(moderate charging)

ESpacer > 24 hours



**BAD**  
(severe charging)

no anti-charging layer

